AMBIDEXTROUS CONTROLS
2 STAGE MATCH TRIGGER
HAMMER FORGED
TARGET CROWN BARREL
MULTI LUG IMPROVED E3 BOLT
BALL MILL LIGHTENED BARREL
URX (UPPER RECEIVER EXTENDING) FREE FLOATING BARREL SYSTEM
AMBIDEXTROUS CONTROLS
45º OFFSET SIGHT
RAS FREE FLOATING BARREL
CARBON CUTTER BOLT CARRIER
PRESSURE REDUCTION
WHEN YOUR LIFE IS ON THE LINE
FEATURE ICON KEY
From the initial design stage, an item and each of its particulars are treated as though they’ll be used by one of our uniformed Service members. Knight’s utilizes the feedback received from Military and law enforcement personnel to ascertain what they need and the best way to fulfill that need. Once an idea has been developed, a prototype is created and tested prior to being put into production.
Once an item has been finalized, the raw materials are chosen to best accommodate its intended use. Our CNC machines and operators process and shape every item with the same standards of care and precision as if each one was going to be used by our law enforcement and military personnel. Once the materials have been formed into the familiar shapes of rails, receivers or accessories, they’re placed in the care of our quality control personnel.
Knight’s Armament Company utilizes the latest technology to ensure that each part manufactured conforms to the highest standards. Our personnel and machinery ensure that each part meets KAC’s quality standard before being finished and handed off to our assembly department. During assembly, the proper elements are combined and categorized into commercial and military weapon systems. Some of the initial testing of these systems occurs in assembly; however, each weapon Knight’s manufactures is tested and fired before shipping out to our customers.

KAC submits every product we manufacture to evaluations which scrutinize every aspect of the platform. These assessments conform to O.D.D. mandates, as well as KAC’s own stringent benchmarks. Thousands of our nation’s troops, law enforcement officers and everyday citizens experience the renowned reputation of these weapon systems and can attest to their quality. Knight’s Armament takes special care to provide the utmost care and attention in producing weapons and accessories for our nation’s protectors. This same standard of reliability and quality is available to anyone who handles a weapon from Knight’s Armament Company.
COMPANY HISTORY

C. Reed Knight Jr. originally founded Knight's Armament to focus on products which met the needs of U.S. Special Forces. KAC has grown into one of the largest small arms facilities in the US. With the collaboration of Mr. Eugene Stoner, KAC has developed some of the most innovative modern weapon designs ever conceived. From Mr. Knight's first developments in signature reduction devices, to the collaborations with Mr. Stoner that developed the renowned SR-25 weapon systems, the development of the revolutionary RAS rail system, and the Knight Vision UNS™ family of electro-optics, Knight's Armament has consistently provided innovative, reliable and functional weapon systems and accessories to various law enforcement entities and units from all branches of our nation's armed services. These items are specifically designed, tested, and manufactured in our Titusville facility to perform consistently and reliably when it matters most for our service members. These same standards apply when KAC manufactures the commercial weapons and accessories found in this catalog. This is because the very same people and machinery are employed to process everything, from the raw materials to the final assembled weapon being tested at our facility.

ABOUT US

Knight's Armament Company was founded as a Research & Development facility more than 30 years ago. We have since evolved into a premier weapons manufacturer offering complete weapon systems, modular accessories and Knight Vision electro-optics. Knight's is best known for our advanced developments in weapon designs and accessories, with R&D, manufacturing, assembly and testing all performed at our facility in Titusville, FL.
Knight’s Armament Company’s SR-15 Line are available in four different colors. This industry favorite weapon will still maintain the tried and true specifications and options currently available. They will be a bit more diverse in aesthetic options. The Green and Silver options are Cerakote™ and will be produced in limited number - 100 pieces of each; while the Taupe model, made of KG GunKote™, has been commercially available for some time. The SR15E3 IWS 16” - KMC’s 5.56 classic Carbine is based on Eugene Stoner’s renowned M16 military platform. It features a 16” Chrome Lined, Mil-Spec Barrel and Mid-Length gas-system for an extremely reliable and highly controllable weapon. Our Integrated Weapon System (IWS) creates a truly versatile weapon platform with its Iron Sights, Ambidextrous Controls and numerous Sling Mount points.
SR-15 E3 IWS CARBINE MOD 1

The latest evolution of our SR15 16” Carbine now features an improved URX 3.1 with a longer overall length to allow for better muzzle stabilization. This alteration allows for reduced weight by removing the commonly unused rail section of the system. It also allows shooters who prefer a thinner rail diameter the ability to still mount accessories on the front end of the weapon while providing a comfortable grip.
SR15E3 IWS LPR — The KAC Lite Precision Rifle (LPR) is the answer for 5.56mm shooters who want a light match system. The LPR utilizes an 18” Match Stainless Steel barrel with a Custom Match chamber, along with our IWS lower. Shooters will find that this weapon system offers a capable Competition System or Precision Perimeter Weapon for the Law Enforcement Sector.

Barrel: 18” (40.6 cm) 1:7 Twist Cut Rifle Stainless
Caliber: 5.56 mm
Weight: 7.38 lbs
Length: 35” (Stock Retracted)
SR-15E3 IWS CQB SBR – By utilizing the URX II rail system with our integrated front sight, we have developed one of the most compact and simple Short Barrel Rifles (SBR) on the market. The URX equipped on this system extends the full length of the barrel and allows the operator an unobstructed forward view while providing numerous options for mounting optics and other accessories. Our 11.5" SBR is ideal for Competition Shooters, as well as providing unique capabilities for our Law Enforcement and Military communities.
SR15E3 IWS Carbine SBR - This system is the newest line of Short Barrel Rifles (SBR) offered by Knight’s Armament Co. to the commercial market. The SR15 SBR Carbine features some of the latest technology to come out of our facility, including the light weight URX3.1 13.5” rail system, which extends the full length of the 14.5” dimpled chrome lined medium profile barrel. This new system continues to utilize the KAC SBR marked IWS lower assembly with its Ambidextrous Features, Match Trigger, and integrated Push Button swivel attachments.
Knight’s Armament produces the SR-25, 7.62 caliber Precision Rifles from the solid foundation of the original 7.62 AR-10 rifle that Mr. Eugene Stoner developed in the 1950’s. In 1989, Mr. Stoner joined with Knight’s Armament and developed the SR-25 by combining his classic AR-10 and AR-15 platforms. Our current SR-25s feature a free-floating barrel rifle system that, from the very beginning, was conceptualized as a Precision Target Rifle. This platform is currently the primary firearm of thousands of military sniper units. KAC’s Stoner Rifles, such as the Mk 11 and M110SASS series, have long been considered to be some of the most accurate and reliable semi-automatic 7.62mm rifles ever produced. New for 2012, KAC introduces the next evolution in the SR-25 Series with four new models.
SR-25 ER – KAC’s SR-25 20” Enhanced Rifle utilizes several features already equipped on our carbine weapon system, which were introduced to the upper receiver in order to increase reliability when firing the weapon with a suppressor. Additionally, the 5R Cut Rifled Match barrel features a Target Crown to maximize the accuracy of this barrel.

<table>
<thead>
<tr>
<th>Barrel</th>
<th>20” 5R Cut Rifled Match Grade Alloy Steel 1:11 Twist</th>
</tr>
</thead>
<tbody>
<tr>
<td>Caliber</td>
<td>7.62 mm / .308 win</td>
</tr>
<tr>
<td>Weight</td>
<td>10.4 lbs</td>
</tr>
<tr>
<td>Length</td>
<td>39.4”</td>
</tr>
</tbody>
</table>

SR-25 Enhanced Rifle

P/N: 30359
SR-25 EC – Our 16” Enhanced Carbine takes precision to a new height with its Match Chamber and 5R Cut Match Chrome Moly barrel with a 1:11 twist. This weapon system is truly designed to squeeze the most precision from a 16” .308 platform.

SR-25 ENHANCED CARBINE
P/N: 30365

- Barrel: 16” 5R Cut Rifled Match Chrome Moly 1:11 Twist
- Caliber: 7.62 mm / .308 win
- Weight: 10.2 lbs
- Length: 35.25” (Stock Retracted)
SR-25 ECC - The SR-25 16" Enhanced Combat Carbine is the flagship weapon for KAC in 2012. The ECC System features a 16" 5R Cut Rifled barrel, precision chromed to add longevity, resilience to fouling and corrosion, and a 7.62QDC Flash Suppressor. This weapon system is also equipped with the URX 3.1 configuration which allows shooters the advantage of an M1913 Picatinny Rail, yet the comfort of a slimmer, more contoured handrail.

SR-25 ENHANCED COMBAT CARBINE

P/N: 30313

Barrel: 16" 5R Cut Rifled Chrome Lined 1:11 Twist
Caliber: 7.62 mm / .308 win
Weight: 9.12 lbs
Length: 35.75" (Stock Retracted)
SR-25 ECR - The new KAC 20” Enhanced Combat Rifle is based upon improvements to a 20” Duty System. This system features a 5R Rifled Match barrel with a 7.62 QDC flash hider that effectively eliminates muzzle flash by up to 99% and allows the family of 7.62 QDC suppressors to be easily added. The ECR also boasts an enlarged Ejection Port and Carbon Cutter bolt carrier which allow for improved reliability when firing suppressed or in less than ideal environments.
Knight’s Armament Company has been designing, testing, and manufacturing signature reduction devices for over 30 years. In the beginning, hand calculations and extensive testing were required to validate the effectiveness of early designs. The developments of our newer designs are created by utilizing the latest in finite element analysis programs. These systems are able to accurately predict stress levels, thermal characteristics, and sound reduction levels. Data gathered by the latest measurement techniques has allowed us to more accurately model suppressor behavior as a first step toward optimizing suppressor effectiveness of all calibers. Measurement techniques such as peak sound pressure recording, high speed video, thermal imaging, temperature and pressure recording, have all been employed as a means to determine suppressor performance. High speed video in particular has helped us to better understand the aspects of gas flow both inside and outside the suppressor.
**SIGNATURE REDUCTION DEVICES**

All KAC products have been designed for interoperability and proper interfacing with other KAC products. Before any products are released, manufacturing tolerances are studied so that the specified dimensions will have no effect on form, fit, function, or interoperability. The QDC (Quick Disconnect Coupler) style suppressors were co-developed with the QDC Flash Suppressor. These devices are a result of a longstanding KAC R&D effort to reduce muzzle flash, and increase repeatability of attachment while minimizing zero shift. Due to desires from the Government to reduce Muzzle Flash with the suppressor affixed, KAC adapted the suppressors to take advantage of this technology. Our QDC Suppressors boast an integral End Cap reducing the first round’s flash signature by 99% from conventional designs. Knight’s Armament maintains a history of pioneering influential Signature Reduction Devices. The latest technologies utilized in our devices are the result of a great effort to drive suppressor technology forward. Each product we manufacture serves as a testament to this effort, and the benefits are passed on to every one of our customers.

### 5.56 QDC SUPPRESSOR

**P/N: 30123**  
**P/N: 30123**

<table>
<thead>
<tr>
<th>dB Reduction</th>
<th>Weight</th>
<th>Attachment Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>-28dB</td>
<td>17.6oz</td>
<td>Quick Detach Coupling</td>
</tr>
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**FLAT DARK EARTH**

**P/N: 30123**

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<td>7.43&quot;</td>
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### 7.62 QDC CQB SUPPRESSOR

**P/N: 30179**  
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### 556 QDC FLASH SUPPRESSOR KIT

**P/N: 30167**

M4/M16 QDC Flash Suppressor Kit. Includes Shim Set.

### 762 QDC FLASH SUPPRESSOR KIT

**P/N: 30191**

3/4 - 24 Thread QDC Flash Suppressor Kit. Includes Shim Set.

### 5.56 QDC SUPPRESSOR

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Easily attachable Modular Weapon Systems (MWS) utilize limited space as platforms for performance enhancement. Shooters are able to easily re-position accessories based on their personal preferences. The KAC forend rails replace the traditional plastic forend with four parallel Military Standard 1913 rails pioneered by KAC almost 20 years ago - literally with over a million manufactured and in service. The rail system enables an operator countless ways to equip the rifle with the best tactical tool combinations for the job. The Upper Receiver Extending (URX) further integrates this modularity feature with free-floating barrel functionality. The forend section is integrated with the weapon system’s upper receiver/barrel component. The weights of tactical accessories are no longer added to the barrel, thus improving accuracy. Whether it be mounting performance-enhancing accessories such as flashlights, slings, scope or laser mounts, vertical grips and various aiming devices, integrating the URX onto your weapon prevents their potentially adverse effects.
UREX III 8” Rail  
P/N: 30210
Upper Receiver Extending Rail Adapter System (Armorer Install)  
Length: 8”  
Weight: 14 oz

UREX 3.1 7.62  
P/N: 30259
Upper Receiver Extending Rail With Extended Top Rail System (Armorer Install)  
Length: 14”  
Weight: 1 lb 6 oz

UREX 3.1 5.56  
P/N: 30324
Upper Receiver Extending Rail Adapter System (Armorer Install)  
Length: 13 1/2”  
Weight: 1 lb 4 oz

SR-25 UREX (Rifle)  
P/N: 24124-1
Length: 10 3/4”  
Weight: 17.2 oz

URX RAS (Medium)  
P/N: 20549-3
Upper Receiver Extending Rail Adapter System (Armorer Install)  
Length: 10 3/4”  
Weight: 1 lb 1.2 oz

URX III 8” Rail  
P/N: 30210
Upper Receiver Extending Rail Adapter System (Armorer Install)  
Length: 8”  
Weight: 14 oz

UREX 3.1 5.56  
P/N: 30324
Upper Receiver Extending Rail Adapter System (Armorer Install)  
Length: 13 1/2”  
Weight: 1 lb 4 oz

UREX 3.1 7.62  
P/N: 30259
Upper Receiver Extending Rail With Extended Top Rail System (Armorer Install)  
Length: 14”  
Weight: 1 lb 6 oz

WHEN YOUR LIFE IS ON THE LINE
Knight’s Armament Company’s Offset Micro Folding Sights provide the tactical edge when engaging targets at varying distances. They’re designed to be coupled with your choice of day optic so that the firer can quickly adjust from engaging distant targets with the scope, and with a slight cant of the weapon, accurately engage much closer targets. These sights are fully adjustable for elevation, windage and range. Whether the user is competing in a Three Gun Competition, in the line of duty, or for home defense, KAC’s 45° Offset Sights are ideal for rapid target acquisition at multiple distances.
### MODULAR ACCESSORIES

**SIGHTS**

**30MM SCOPE MOUNT**
- **P/N:** 24755-TaUPE
- **30mm, High 1.4”, Aluminum.**
- **Length:** 4 5/8”   **Weight:** 7.2 oz

**NSN:** 1240-01-542-5215
- Taupe color

**30MM SCOPE MOUNT**
- **P/N:** 24755-BlK
- **30mm, High 1.4”, Aluminum.**
- **Length:** 4 5/8”   **Weight:** 7.2 oz

**NSN:** 1240-01-542-5215
- Black Color

**AIMPOINT MICRO MOUNT**
- **P/N:** 25682
- **Q.D Mount Kit with Riser Blocks.**
- Does not include Aimpoint Sight.

**AIMPOINT HIGH NVG QUICK DETACH MOUNT KIT**
- **P/N:** 30102
- **High Q.D Mount Kit.**
- Does not include Aimpoint Sight.

**45º OFF-SET AIMPOINT T1 MICRO BASE MOUNT KIT**
- **P/N:** 30279
- **45º Off-Set Aimpoint Mount.**
- Can be used alone or co-witnessed with 45º back up iron sights.

**30MM SCOPE RING MOUNT ASSEMBLY FOR AIMPOINT**
- **P/N:** 30108
- **30MM SCOPE RING MOUNT ASSEMBLY FOR AIMPOINT**
- **P/N:** 20654

**#45º OFF-SET RAIL MOUNTED MICRO FOLDING FRONT SIGHT**
- **P/N:** 30079
- **No tool adjustment. Quick access to backup iron sights without having to remove day optic.**
- **Length:** 1.98” Folded  **Weight:** 1.73 oz

**45º OFF-SET RAIL MOUNTED MICRO FOLDING FRONT SIGHT KIT (FRONT and REAR)**
- **P/N:** 30075
- **No tool adjustment. Quick access to backup iron sights without having to remove day optic.**
- **Length:** 2.00” Folded  **Weight:** 1.73 oz

**30MM NvG ELEVATED EXTENDED EYE RELIEF SCOPE MOUNT**
- **P/N:** 20654
- **One-piece construction, Forward optic mounting for extended eye relief**
- **Length:** 5.75”  **Weight:** 7.96 oz

**WHEN YOUR LIFE IS ON THE LINE**

**MODULAR ACCESSORIES**

**SIGHTS**

**34MM SCOPE MOUNT**
- **P/N:** 25284
- **34mm, High 1.4”, Aluminum.**
- **Length:** 4 5/8”   **Weight:** 7.2 oz

**34MM SCOPE MOUNT**
- **P/N:** 25284
- **34mm, High 1.4”, Aluminum.**
- **Length:** 4 5/8”   **Weight:** 7.2 oz

**NSN:** 1005-01-581-5324
- Black Color: **NSN:** 1240-01-542-5215
- Taupe color: **NSN:** 1240-01-542-5215
**KAC TRiGGER**
P/N: 25362
Two Stage, Match, 4.5 Lbs pull.
Weight: 2.4 oz

**Safety Selector**
P/N: 25776
Ambidextrous Safety Selector
Weight: .8 oz

**Ambi Mag Release**
P/N: 20470-1
Ambi Mag Release for M4 Rifles with Cold-Wx Release Button
Length: 10 1/8” Weight: 3 oz

**Ball Lock Sling Swivel**
P/N: 21317
“Eyelet” for Carbine Receiver Sling Plate + Mounts and Others.
Weight: 3 oz

**Push Button Swivel**
P/N: 98720
MWS FOREND Mount with Push-Button Sling Swivel.

**Forward Hand Stop**
P/N: 25460
Forward Hand Stop with Sling Swivel. Fits most rails.

**MWS Bipod Adapter**
P/N: 98060
Designed for lower rail. Includes QD Stud 97030

**Rifle Sling Mount**
P/N: 98506
1” Fixed Buttstock Extension Sling Mount.

**Rifle Sling Mount**
P/N: 98506
1” Fixed Buttstock Extension Sling Mount.

**Semi-Auto Ambidextrous Safety Selector**
P/N: 25776
Ambidextrous Safety Selector
Weight: .8 oz

**Semi-Auto Mag Release**
P/N: 20470-1
Ambi Mag Release for M4 Rifles with Cold-Wx Release Button
Length: 10 1/8” Weight: 3 oz

**Semi-Auto KAC Trigger**
P/N: 25362
Two Stage, Match, 4.5 Lbs pull. Weight: 2.4 oz

**Modular Accessories**

**Control Accessories**
10 ROUND MAGAZINE
P/N: 98037
SR-25 Magazines designed to hold 10 rounds, with heat treated steel bodies.
NSN: 1005-01-473-1403

20 ROUND MAGAZINE
P/N: 98036
SR-25 Magazines designed to hold 20 rounds, with heat treated steel bodies.
NSN: 1005-01-473-1403

SR-15 FIELD REPAIR KIT
P/N: 98076-1
Firing Pin, Extractor, Bolt Rings, etc for SR25. Weight: 1.2 oz
NSN: 1005-01-562-9451

SR-25 BORE ROD GUIDE
P/N: 21281
For Dewey Coated rods of .256” dia., Fits upper receiver for SR25 Length: 10 1/8" Weight: 3 oz
NSN: 1005-01-503-0034

MODULAR ACCESSORIES

URX III GRIP RAIL COVER PANELS
URX III Handstop P/N 25985
URX 3.1 One Hole Handstop P/N 30382
URX 3.1 Two Hole Handstop P/N 30378
URX 3.1 Three Hole Grip Panel P/N 30379
URX 3.1 Three Hole Slim Grip Panel P/N 30380
URX 3.1 Four Hole Grip Panel P/N 30381

FORWARD PISTOL GRIP
Available in Black, Taupe & Green
GREEN P/N: 97098-G TAUPE P/N: 97098-T
NSN: 1005-01-453-6655

RAIL COVER PANELS
2 Rib Panel NSN: 1005-01-402-4228
3 Rib Panel NSN: 1005-01-402-4232
4 Rib Panel NSN: 1005-01-402-4232
5 Rib Panel NSN: 1005-01-402-4232
6 Rib Panel NSN: 1005-01-402-4232
7 Rib Panel Taupe NSN: 1005-01-553-8053
7 Rib Panel Tan NSN: 1005-01-553-8053
9 Rib Panel Taupe NSN: 1005-01-553-8053
9 Rib Panel Tan NSN: 1005-01-553-8053
11 Rib Panel Taupe NSN: 1005-01-553-8053
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