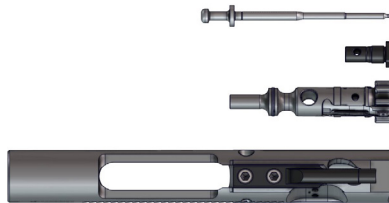
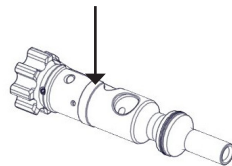


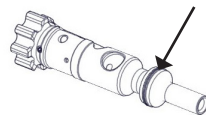
SR-15/16 LUBRICATION



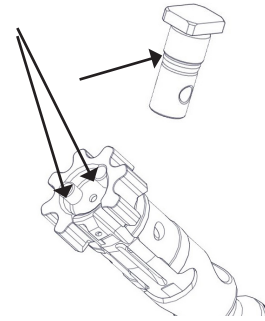
1. Wipe Bolt Carrier and bolt components clean and dry.
2. Shake oil container to mix components. Apply ONE DROP to the areas indicated in the following photos and spread evenly with a finger.
3. One drop to the bolt's bearing ring in front of the cam pin hole.
4. Spread evenly around the bolt's bearing ring.



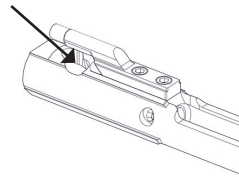
5. One drop to the gas ring.
6. Spread evenly around gas rings.



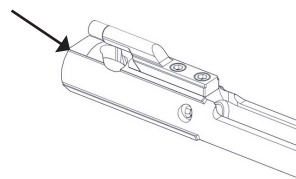
7. One drop to cam pin wear area. Add drop at base each ejector. Depress ejectors to allow oil using spent case or non-marring tool. Using spent case or non-marring tool, work ejectors to spread lube.



8. One drop to cam pin path in bolt carrier.

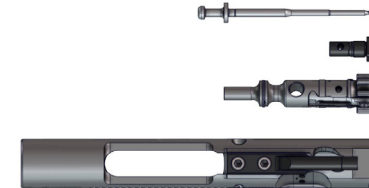


9. Spread one drop evenly inside bolt carrier.

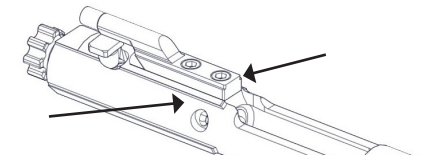


10. Assemble components.

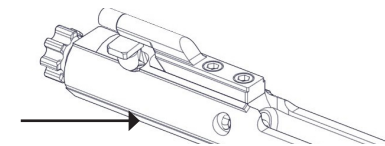
11. Work bolt in & out to spread lubricant evenly between cam pin and path.



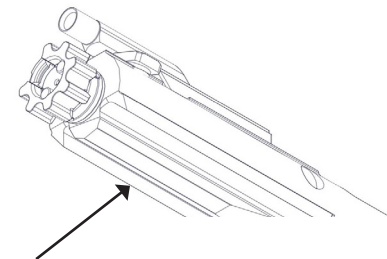
12. One drop each to both top rails of bolt carrier.



13. One drop each to both bottom rails of bolt carrier.



14. One drop on hammer cocking surface of bolt carrier.





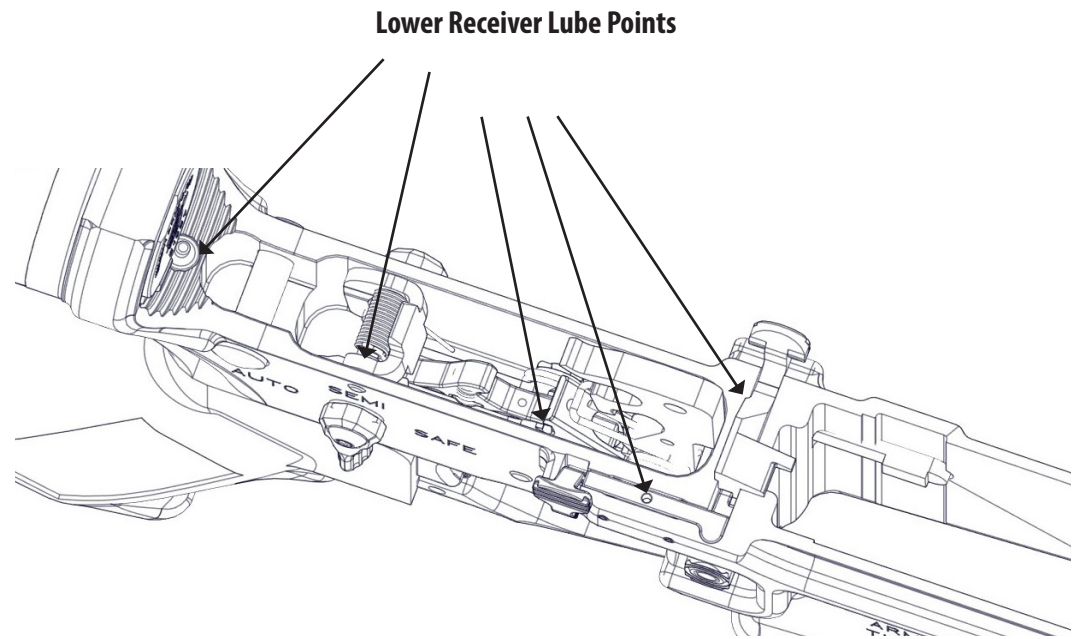
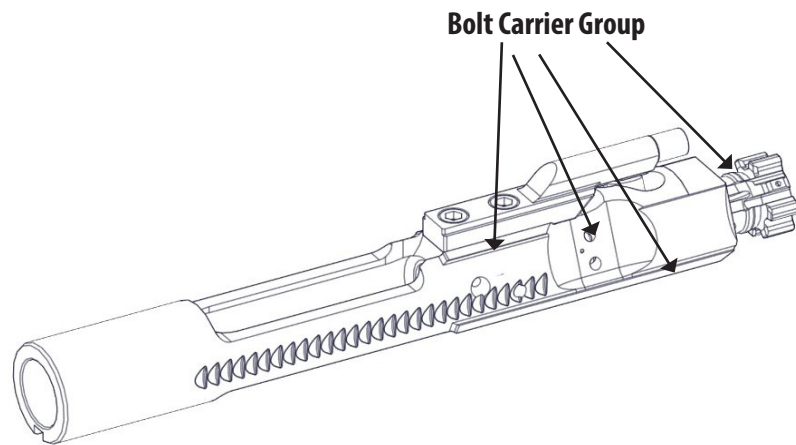
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KNIGHTS ARMAMENT

SR-15/16 LUBRICATION CONTINUED

Field Lubrication:

For field lubrication, remove bolt carrier from rifle and apply oil at following points. Reassemble rifle.





KAC

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ITAR
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