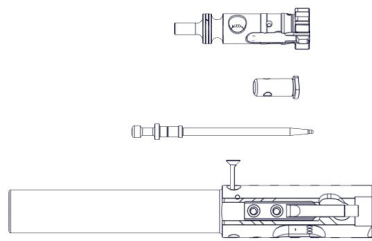


## SR-25 LUBRICATION

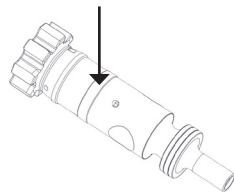


1. Wipe Bolt Carrier and Bolt Components clean and Dry.

2. Shake oil container to mix components. Apply ONE DROP to the areas indicated in the following photos and spread evenly with a finger.

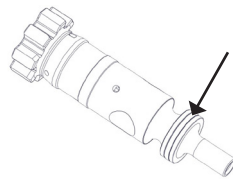
3. One drop to the bolt's bearing ring in front of the cam pin hole.

4. Spread evenly around the bolt's bearing ring.



5. One drop to the gas ring.

6. Spread evenly around gas ring.

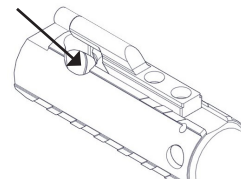


7. One drop to cam pin wear area.

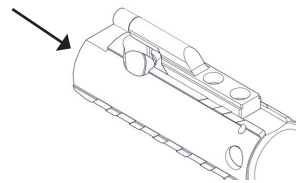


8. One drop to cam pin path in bolt carrier.

9. Spread evenly in cam pin path.

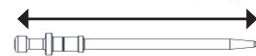


10. Spread one drop evenly inside bolt carrier.



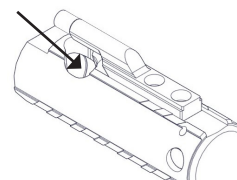
**NOTE:** Firing Pin requires only a light coat of lubricant.

Apply one drop to mid-section of firing pin. Spread the lubricant evenly while wiping lightly with a clean patch so only a light coatina remains.

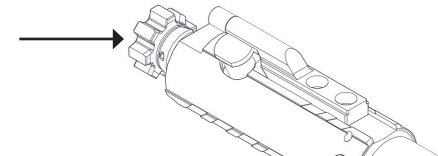


11. Assemble components. Add one drop to cam pin and path.

12. Work bolt in & out to spread lubricant evenly between cam pin and path.

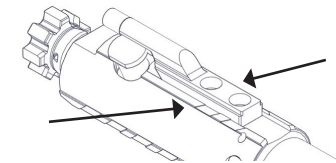


**NOTE:** Bolt lugs require lubricant to be brushed on with a soft brush. Apply one or two drops to the brush and spread lubricant evenly around the bolt lugs and the face of the bolt.



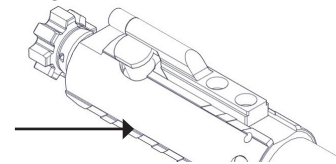
13. One drop each to both top rails of bolt carrier.

14. Spread evenly along both top rails of bolt carrier.



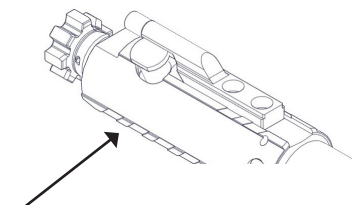
15. One drop each to both bottom rails of bolt carrier.

16. Spread evenly along both bottom rails of bolt carrier.



17. One drop on hammer cocking surface of bolt carrier.

18. Spread evenly along hammer cocking surface of bolt carrier.





# KAC

---

## KNIGHTS ARMAMENT

phone (321) 607-9900  
fax (321) 268-1498  
701 Columbia Blvd., Titusville, FL 32780  
[www.KnightArmCo.com](http://www.KnightArmCo.com)  
CAGE Code: 1S002

**ITAR**  
International Traffic in Arms Regulations

RESTRICTED EXPORT. The item(s) are firearm or defense related goods governed by U.S. Government International Traffic in Arms Regulations 22 CFR, ITAR Parts 120-130 and therefore require an Export License issued by the U.S. Department of State to be subsequently transported outside of the United States. These items may not be transferred, transshipped on a non-continuous voyage, or otherwise be disposed of in any other country, either in their original form or after being incorporated into other end items. The International Traffic in Arms Regulations (ITAR) is a set of United States government regulations that control the export of defense-related articles and services on the United States Munitions List. These regulations implement the provisions of the Arms Export Control Act, and are described in Title 22 (Foreign Relations), Chapter (Department of State), Sub chapter M of the Code of Federal Regulations.