



# KAC

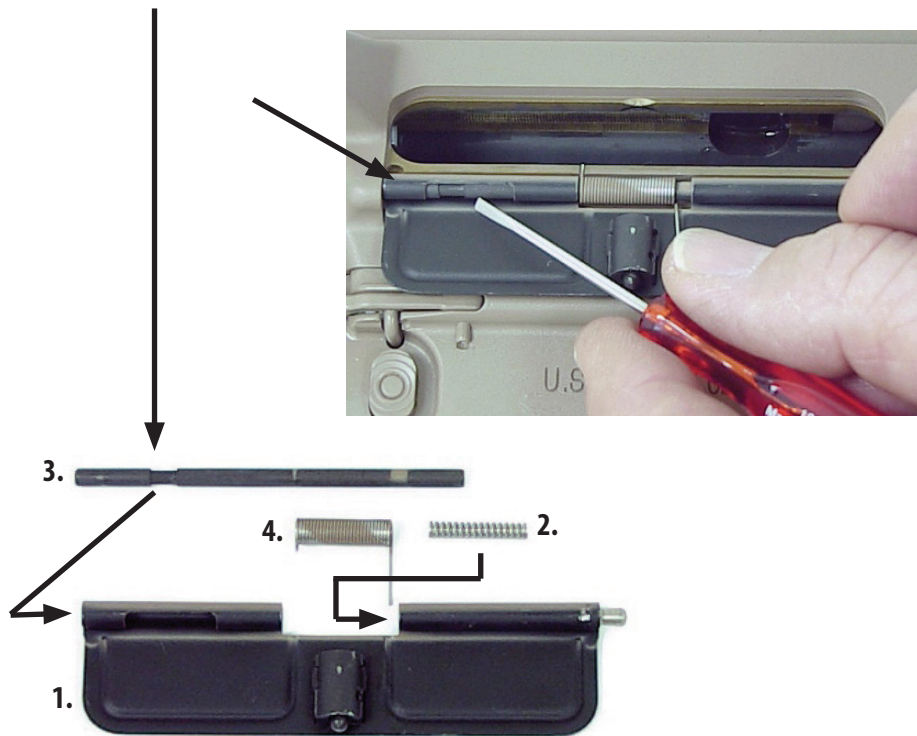
KNIGHTS ARMAMENT

INST-00086

## SR-25/MK 11/M110 2ND ECHELON "EASY INSTALL" EJECTION PORT COVER ASSEMBLY

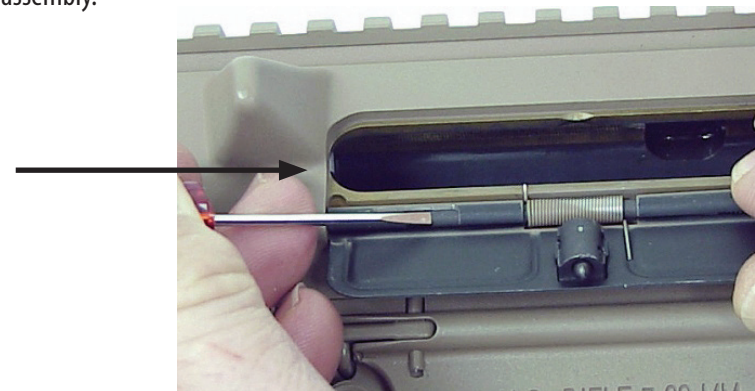
Armorer Replaceable Ejection Port Cover. Replace ejection port cover or spring without the need for special tools or detail upper receiver disassembly.

**NOTE:** "disassembly slot" formed in the new spring-loaded pin/shaft.



- 1. P/N: 20401, Ejection port Cover Assembly
- 2. P/N: 20397, Spring, Helical Compression, Pin Tension
- 3. P/N: 20398, Pin, Ejection Port Cover Retaining
- 4. P/N: 94049, Spring, Helical, Torsion, Cover

Disassembly. With a small blade screw driver in the pin slot, push shaft towards the muzzle until assembly.



Before engaging the cover's crimped-in front pivot pin with the forward receiver hinge, insert spring (Item # 2) behind the pivot. Then hold the torsion spring (Item # 4) in position, and slide the retaining pin (Item # 3) in.





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